State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-16-16 Relating to Certification of New Motor Vehicles

TOYO KOGYO CO., LTD.

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102, and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That Toyo Kogyo Co., Ltd. exhaust emission control systems for 1977 model-year passenger cars are certified for the engine family described below:

Engine Family:

CNAP

Engine: 96.8 CID

Transmission: 4 and 5-Speed Manual, 3-Speed Automatic

Exhaust Emission Control Systems: Air Injection, Exhaust Gas Recirculation,

Oxidation Catalyst

Models: Mazda 808

Sedan

Coupe

Station Wagon

The following are the recommended values to be listed on the window decal required by California Assembly-Line Test Procedures for 1977 model vehicles:

Engine Family	Hydrocarbons	Carbon Monoxide	Nitrogen Oxides
	Grams per Mile	Grams per Mile	Grams per Mile
CNAP	. 24	4.0	1.1

BE IT FURTHER RESOLVED: That this certification is contingent upon Toyo Kogyo Co., Ltd. affixing a permanent catalyst overheat warning label on the driver's sun-visor of all catalyst-equipped vehicles. This label must be approved by the Executive Officer.

BE IT FURTHER RESOLVED: That this certification is also contingent upon Toyo Kogyo Co., Ltd. listing in the owner's manual the operating cautions associated with a catalyst-equipped vehicle. This listing must be approved by the Executive Officer.

TOYO KOGYO CO., LTD.

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Department of Motor Vehicles, the California Highway Patrol, and the Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California, this 26 day of October, 1976.

G. C. Hass, Chief

Division of Vehicle Emissions Control

Engine Fami	1yCN	AP		Engine (CID)	96.8	Engine Code
Emission Co	ntrol S	ystem	AI+EGR+OC		+10%(A/C) Yes No X
Vehicle Models (If Coded see attachment)		Inertia Weight	Mfgr.	Fuel System Type 1-2V Mfgr. Part Number	Part No.	Tune-Up Specification (1) Basic Timing (2) Idle Mixture (3) Idle Speed
Mazda 808 Sedan Coupe St. Wagon	M-4 M-5 A-3	2500	Mitsubishi T3T06073 for manual T3T06075 for automatic	Nippon Carburetor 215282-83	3725	See label 3936 (attached) See Page 2 1) 80± 10 BTDC at Idle Speed 2) 1.5±0.5% (Without Air Injection) 3) 800 ±50 In Neutral for Manual 650 ±50 in "D" Range for Automatic
Comments						
Date of Issue						

1977 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Abbreviations

Distributor
C-Centrifugal Advance
V-Vacuum Advance
VR-Vacuum Retard
HEI-High Energy Ignition
EI-Electronic Ignition
Fuel System
EFI, FI
nV-nVenturi Carburetor
VV-Variable Venturi

Exhaust Emission Control System
AI-Air Injection
CAI-Catalyst Air Injection
EFI-Electronic Fuel Injection
EGR-Exhaust Gas Recirculation
EM-Engine Modification
EFE-Early Fuel Evaporation
ESAC-Electronic Spark Advance
Control
FI-Fuel Injection

OC-Oxidation Catalyst
PAI-Pulse Air Injection
RC-Reduction Catalyst
TR-Thermal Reactor
TWC-Three Way Catalyst
λ-Air Fuel Ratio Sensor
*Service
I-Inspect, repair/replace
as needed
R-Replace

VEHICLE EMISSION CONTROL INFORMATION

(3936)

MODEL: MAZDÁ 808 (1600)

ENGINE DISPLACEMENT: 96.8 CU.IN.

ENGINE FAMILY : CNAP

EXHAUST EMISSION CONTROL TYPE: AI, CAT, EGR ENGINE TUNE UP SPECIFICATIONS AND ADJUSTMENTS:

- A: IDLE SPEED: 800 + 50 RPM (NEUTRAL) FOR MANUAL TRANSMISSION
 - : $650 + \frac{50}{10}$ RPM (D RANGE) FOR AUTOMATIC TRANSMISSION
- B. IGNITION TIMING: 82 1 BTDC AT ABOVE IDLE SPEED
 (WITH DIST. VACUUM LINE CONNECTED)
- C. IDLE SPEED SETTING PROCEDURE :

AFTER THE ENGINE IS ENOUGH WARMED UP, ADJUST THE IDLE SPEED TO SPECIFIED VALUE BY THE THROTTLE ADJUST SCREW.

D. IDLE AIR-FUEL MIXTURE SETTING PROCEDURE AND VALUE:
IDLE MIXTURE: CO CONCENTRATION 1.5 ± 0.5 %
(WITHOUT AIR INJECTION)

- 1. AFTER ADJUSTING THE IDLE SPEED ACCORDING TO THE ABOVE PROCEDURE, DISCONNECT AIR HOSE BETWEEN AIR PUMP AND CHECK VALVE, AND PLUG THE PORT OF CHECK VALVE.
- 2. ADJUST CO CONCENTRATION TO 1.5 ± 0.5 % BY USING MIXTURE ADJUST SCREW
- 3. RECONNECT THE AIR HOSE.
- 4. IF THE IDLE SPEED SHIFTS FROM THE SPECIFIED RPM AS THE RESULT OF THE ABOVE, REPEAT THE PROCEDURE 1 TO 3.

NOTE (C & D): ALL ACCESSORIES SHOULD BE OFF.

- E. FAST IDLE SPEED: 2500~3500 RPM (UNDER WARM ENGINE CONDITION)
- F. VALVE LASH (UNDER WARM ENGINE CONDITION)

INTAKE & EXHAUST VALVE SIDE: 0.012 IN., CAM SIDE: 0.009 IN.

G. THROTTLE OPENER SYSTEM :

SERVO DIAPHRAGM: THROTTLE VALVE OPENING 1400 ± 100 RPM AT IDLE (WITHOUT VACUUM ADVANCE)

VACUUM CONTROL VALVE: OPERATING DEPRESSION 22.450.4 IN.HG.

H. DASH POT (FOR MANUAL TRANSMISSION ONLY)

ENGINE RPM AT THE MOMENT OF THROTTLE LEVER TOUCHING THE DASH POT LEVER IS 2000 \$\mathcal{L}\$ 100 RPM

FOR DETAILED MAINTENANCE INFORMATION, PLEASE REFER TO THE OWNER'S MANUAL AND SERVICE BOOK.

THE STATEMENT:

THIS VEHICLE CONFORMS TO U.S. EPA REGULATIONS APPLICABLE TO 1977 MODEL YEAR NEW MOTOR VEHICLES. THIS VEHICLE ALSO CONFORMS TO CALIFORNIA REGULATIONS APPLICABLE TO 1977 MODEL YEAR NEW MOTOR VEHICLES.

THIS VEHICLE IS CERTIFIED AS HAVING DEMONSTRATED CONFORMANCE WITH FEDERAL AND CALIFORNIA EMISSION STANDARDS ONLY AT ELEVATIONS EQUAL TO OR LOWER THAN 1219 METERS. (4000 FEET)

CATALYST IDENTIFICATION : CATALYST

MAZDA Toyo Kogyo Co., Ltd.

3.9

LABEL - EMISSION

BASE COLOR - WHIT	E
LETTERING FRAME }	- BLACK
& UNDERLINE	

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