State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-28 Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for 1980 model-year gasoline-powered passenger cars.

Engine Family	Displacement Cubic Inches	Exhaust Emission Control Systems (Special Features)		
3T(C) 108		Air Injection Exhaust Gas Recirculation Oxidation Catalyst		

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the certification emission values to be listed on the window decal required by California Assembly-Line Test Procedures for 1979 model-year vehicles:

Engine Family	Hydrocarbons	Carbon Monoxide	Nitrogen Oxides
	Grams per Mile	Grams per Mile	Grams per Mile
3T(C)	0.24	4.7	0.7

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles except Motorcycles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's high altitude requirements and highway emission standards as stipulated in "California Exhaust Emission Standards and Test Procedures for 1980 Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles".

BE IT FURTHER RESOLVED: That Toyota Motor Company, Ltd. has provided to the Executive Officer all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

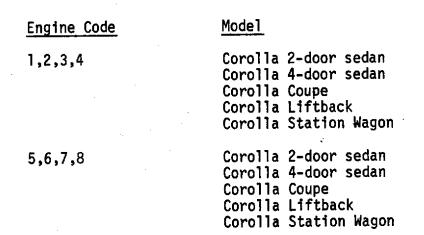
Executed at El Monte, California this

day of August, 1979.

K. D. Drachand, Acting Chief Mobile Source Control Division

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer <u>Toyota</u>	Executive Order No. A-14-28	Page1
Engine Family 3T(c)	Engine (CID) 108	
ABBREVIATIONS		
Ignition System CA-Centrifugal Advance EEC-Electronic Engine Control EI-Electronic Ignition ESAC-Electronic Spark Advance Control VA-Vacuum Advance VR-Vacuum Retard	Exhaust Emissions Control System AI-Air Injection CL-Closed Loop EGR-Exhaust Gas Recirculation EM-Engine Modification OC-Oxidation Catalyst PAI-Pulse Air Injection TR-Thermal Reactor TWC-Three Way Catalyst	Special Features CCAV-Combustion Chamber Air Valve EFI-Electronic Fuel Injection MFI-Mechanical Fuel
Fuel System		Injection TC-Turbo Charged



nV-nVenturi Carburetor VV-Variable Venturi E.O. Bork

E.O. #A -14-28

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Passe 🛛 Passe	enger Cars 🔲 Light	-Duty T	rucks	☐ Medium-Dut	y Vehicles) Gas 🔲 (Diesel
Manu	facturer <u>Toyota Mo</u> t	or Co.				Page 2	
Engir	ne Family 3T(C)			CID-Type	108, I-4	Engine Code	
ECS ((Special Features) F	I, EGR,	0C	+	10% (A/C)	Yes	No_X_
Engine Code	Vehicle Models (If Coded see attachment)	Trans.	Test Weight Class (Inertia)	Ign. System CA, VA, EI Distributor Part No.	Fuel System 2V Carburetor Part No.	EGR Valve	Labe Iden
l through 8 1–R1 to 8–R1	Corolla 2 dr Sdn Corolla 4 dr Sdn Corolla Coupe Corolla Liftback	4M 5M 3A	2500 (2500)	Nippondenso 19100-28040	Aisan Kogyo 21100-28090 21100-28091	25620)-280 5 0	See Page
	Corolla Station Wagon	4M 5M					
_C	Corolla Station Wagon	3A	2625 (2500)				
1-R2 thru 8-R2	Corolla 2dr Sdn Corolla 4dr Sdn Corolla Coupe Corolla Liftback Corolla Sta.Wag.	4M 5M 3A 4M 5M	2500 (2500)			25620 - 28051	
	Corolla Sta.Wag.	3A	2625 (2500)		OP	Y	
					,		

Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.

R/C 79-R/C-9

(1)R/C 80-R/C-7, Change EGR

(2) RIC 90-RIC-5, ADD BLITARNATE CAMB.

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1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

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VEHICLE EMISSION CONTROL INFORMATION

ENGINE FAMILY

3T (C)

108.0 CID

EVAP. FAMILY

EV-TC

AI+EGR+CCo

EXHAUST EMISSION CONTROL SYSTEM

MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE FULL OPEN, AIR CLEANER INSTALLED AND AIR CONDITIONER OFF.

ENGINE TUNE UP SPECIFICATIONS

TRANSMISSION	MANUAL	AUTOMATIC	
IDLE SPEED (RPM)	700(N) FOR W/O P.S.	750(N) FOR W/O P.S	
	850(N) FOR W/ P.S.		
IGNITION TIMING	10° @ MAX. 950 RPM, 1		
(°BTDC)	NEAREST THE DISTRIBUTOR HOUSING DIS-		
	CONNECTED AND ITS END SEALED		
IDLE MIXTURE SETTING	DLE MIXTURE SETTING IDLE MIXTURE SCREW IS PRESET AND SE		
	AT FACTORY. ADJUSTMEN	T DURING TUNE-UP	
	NOT RECOMMENDED.		
FAST IDLE SPEED (RPM)	2800 FOR W/O P.S.		
	2600 FOR W/ P.S.	` .	
THROTTLE POSITIONER	1400		
SETTING SPEED (RPM)	1400		
VALVE CLEARANCE (IN.)	INTAKE 0.008 (0	0.20 mm)	
	EXHAUST 0.013 (0	0.33 mm)	

W/O P.S.: THE MODEL WITHOUT POWER STEERING W/ P.S.: THE MODEL WITH POWER STEERING



TOYOTA MOTOR CO., LTD.

CATALYST

THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA
REGULATIONS APPLICABLE TO 1980 MODEL YEAR NEW MOTOR VEHICLES
PROVIDED THAT THIS VEHICLE IS ONLY INTRODUCED INTO COMMERCE FOR
SALE IN THE STATE OF CALIFORNIA. THIS VEHICLE HAS DEMONSTRATED
COMPLIANCE AT ALTITUDE BELOW 4,000 FEET.