

E.O.

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-32
Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for 1980 model-year gasoline-powered passenger cars.

<u>Engine Family</u>	<u>Displacement Cubic Inches</u>	<u>Exhaust Emission Control Systems (Special Features)</u>
4M-E	156	Exhaust Gas Recirculation Three Way Catalyst Closed Loop (Electric Fuel Injection)

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the certification emission values to be listed on the window decal required by California Assembly-Line Test Procedures for 1980 model-year vehicles:

<u>Engine Family</u>	<u>Hydrocarbons Grams per Mile</u>	<u>Carbon Monoxide Grams per Mile</u>	<u>Nitrogen Oxides Grams per Mile</u>
4M-E	0.18	3.2	0.3

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles except Motorcycles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's high altitude requirements and highway emission standards as stipulated in "California Exhaust Emission Standards and Test Procedures for 1980 Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles".

BE IT FURTHER RESOLVED: That Toyota Motor Company, LTD. has provided to the Executive Officer all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California this 4th day of September, 1979.

K. D. Drachand
K. D. Drachand, Acting Chief
Mobile Source Control Division

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Executive Order No. A-14-32 Page 1
 Engine Family 4M-E Engine (CID) 156

ABBREVIATIONS

Ignition System

CA-Centrifugal Advance
 EEC-Electronic Engine Control
 EI-Electronic Ignition
 ESAC-Electronic Spark Advance Control
 VA-Vacuum Advance
 VR-Vacuum Retard

Fuel System

EFI, MFI
 nV-nVenturi Carburetor
 VV-Variable Venturi

Exhaust Emissions Control System

AI-Air Injection
 CL-Closed Loop
 EGR-Exhaust Gas Recirculation
 EM-Engine Modification
 OC-Oxidation Catalyst
 PAI-Pulse Air Injection
 TR-Thermal Reactor
 TWC-Three Way Catalyst

Special Features

CCAV-Combustion Chamber Air Valve
 EFI-Electronic Fuel Injection
 MFI-Mechanical Fuel Injection
 TC-Turbo Charged

Engine Code

1, 3

Model


Celica Supra
 Cressida Sedan
 Cressida Station Wagon

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota

Executive Order No. A-14-32

Page 3

VEHICLE EMISSION CONTROL INFORMATION																			
ENGINE FAMILY	4M-E	156.4 CID																	
EVAP. FAMILY	EV-ME																		
EXHAUST EMISSION CONTROL SYSTEM	EFI+O ₂ S+EGR+CCRO																		
<p>MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, AND AIR CONDITIONER OFF.</p> <p>ENGINE TUNE UP SPECIFICATIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="width: 40%;">IDLE SPEED (RPM)</td> <td colspan="2">800 (N)</td> </tr> <tr> <td>IGNITION TIMING (° BTDC)</td> <td colspan="2">12° @ MAX. 900 RPM</td> </tr> <tr> <td>IDLE MIXTURE SETTING</td> <td colspan="2">IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP NOT RECOMMENDED.</td> </tr> <tr> <td>FAST IDLE SPEED (RPM)</td> <td colspan="2">N/A</td> </tr> <tr> <td rowspan="2">VALVE CLEARANCE (IN.)</td> <td>INTAKE</td> <td>0.011 (0.28 mm)</td> </tr> <tr> <td>EXHAUST</td> <td>0.014 (0.35 mm)</td> </tr> </tbody> </table>			IDLE SPEED (RPM)	800 (N)		IGNITION TIMING (° BTDC)	12° @ MAX. 900 RPM		IDLE MIXTURE SETTING	IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP NOT RECOMMENDED.		FAST IDLE SPEED (RPM)	N/A		VALVE CLEARANCE (IN.)	INTAKE	0.011 (0.28 mm)	EXHAUST	0.014 (0.35 mm)
IDLE SPEED (RPM)	800 (N)																		
IGNITION TIMING (° BTDC)	12° @ MAX. 900 RPM																		
IDLE MIXTURE SETTING	IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP NOT RECOMMENDED.																		
FAST IDLE SPEED (RPM)	N/A																		
VALVE CLEARANCE (IN.)	INTAKE	0.011 (0.28 mm)																	
	EXHAUST	0.014 (0.35 mm)																	
 TOYOTA MOTOR CO., LTD.	CATALYST																		
<p>THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE TO 1980 MODEL YEAR NEW MOTOR VEHICLES AND HAS DEMONSTRATED COMPLIANCE AT ALTITUDE BELOW 4,000 FEET.</p>																			

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Passenger Cars Light-Duty Trucks Medium-Duty Vehicles Gas Diesel

Manufacturer Toyota Motor Co. Page 2

Engine Family 4M-E CID-Type 156 - I6 Engine Code _____

ECS (Special Features) EGR,TWC/CL, EFI + 10% (A/C) Yes x No _____

Engine Code	Vehicle Models (If Coded see attachment)	Trans.	Test Weight Class (Inertia)	Ign. System CA,VA,EI Distributor Part No.	Fuel System EFI Part No.	EGR Valve Part No.	Label Ident.
1,3	Celica Supra	A4 M5	3125 (3000) <i>10.2 HP (w/AC)</i>	Nippondenso 19100-45190	Air Flow Meter 22250-45060 Computer 89561-22020 Injector 23250-45010	25620-45140	See Page 3
	Cressida Sedan	A4			Air Flow Meter 22250-45050		
	Cressida Station Wagon		3250 (3000)				

Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.