

Composite Wood Product ATCM -- Modeling Scenario No. 1:
HCHO Emissions from Composite Wood Products Stored at a Warehouse Store

Scenario Assumptions

- A suite of composite wood products, raw panels and case goods, is always on stock
- The amounts listed below are representative of what could be found at a large home repair store
- Estimates of “effective emission surface area” were made, consistent with a presentation made at workshop hosted by the Composite Products Association (CPA)
- In a worst-case scenario, total HCHO emissions from urea-HCHO products were estimated and the emissions were assumed to be released through a large roll-up door

3/8", 1/2", 5/8" and 3/4" Particleboard or Medium Density Fiberboard (MDF)

- Shipped in 64 ft³ bundles (2' x 4' x 8') -- ~32 to 64 boards/bundle
- Dimensions: Raw board length = 8', width = 4', bundle height = 2'
- Particleboard surface emission rate = 189 µg/m²-hr (Battelle, 1996)
- Correction Factor: Edge emission rate = [3 x (Surface emission rate)] (Anonymous, 2002)
- Area-basis for (top + bottom) board-surface emissions = [(4' x 8') x 2] = 64-ft²
- Area-basis for bundle edge emissions = [(2' x 8') + (2' x 4')] x 2 = 48-ft²
- Adjusted area-basis for bundle edge emissions = [3 x 48-ft²] = 144-ft²
- Total effective emission surface area per bundle: (64 + 144) = 208-ft²
- Metric conversion factor: [ft² x 0.0929] = m²
- HCHO emissions per bundle: [208-ft² x 0.0929 m²/ft² x 189 µg/m²-hr] = 3,652 µg/hr

2" Interior Door Core made with Particleboard

- Dimensions: Door core length = 36", width = 2"
- Interior Door Core surface emission rate = 7 µg/m²-hr (Battelle, 1996)
- Area conversion factor: 144-in² = 1-ft²
- Area-basis for (front + back) door core surface emissions = [(36" x 2") x 2] = 144-in² = 1-ft²
- Metric conversion factor: [ft² x 0.0929] = m²
- HCHO emissions per Door Core = (1-ft² x 0.0929 m²/ft² x 7 µg/m²-hr) = 0.65 µg/hr

1/2" MDF Baseboard, Crown Molding, and Chair Rail

- Shipped in 2.5 ft³ bundles (0.42' x 20' x 2') -- ~48 units/bundle
- Dimensions: Unit length = 20', width = 5", bundle height = 2'
- MDF surface emission rate = 189 µg/m²-hr (Battelle, 1996)
- Correction Factor: Edge emission rate = [3 x (Surface emission rate)] (Anonymous, 2002)
- Area-basis for (top + bottom) board-surface emissions = [(0.42' x 20') x 2] = 17-ft²
- Area-basis for bundle edge emissions = [(2' x 20') + (2' x 0.42')] x 2 = 82-ft²
- Adjusted area-basis for bundle edge emissions = [3 x 82-ft²] = 246-ft²
- Total effective emission surface area per bundle: (17 + 246) = 263-ft²
- Metric conversion factor: [ft² x 0.0929] = m²
- HCHO emissions per bundle: [263 ft² x 0.0929 m²/ft² x 189 µg/m²-hr] = 4,617 µg/hr

3/4" Melamine-covered Particleboard

- Shipped in 64 ft³ bundles (2' x 4' x 8') -- ~32 boards/bundle
- Dimensions: Raw board length = 8', width = 4', bundle height = 2'
- Melamine-covered particleboard surface emission rate = 21 µg/m²-hr (Battelle, 1996)
- Correction Factor: Edge emission rate = [3 x (Surface emission rate)] (Anonymous, 2002)
- Area-basis for (top + bottom) board-surface emissions = [(4' x 8') x 2] = 64-ft²
- Area-basis for bundle edge emissions = [(2' x 8') + (2' x 4')] x 2 = 48-ft²
- Adjusted area-basis for bundle edge emissions = [3 x 48-ft²] = 144-ft²
- Total effective emission surface area per bundle: (64 + 144) = 208-ft²
- Metric conversion factor: [ft² x 0.0929] = m²
- HCHO emissions per bundle: [208-ft² x 0.0929 m²/ft² x 21 µg/m²-hr] = 406 µg/hr

3/8" and 3/4" Hardwood Plywood

- Shipped in 64 ft³ bundles (2' x 4' x 8') -- ~32 or 64 boards/bundle
- Dimensions: Raw board length = 8', width = 4', bundle height = 2'
- Hardwood plywood surface emission rate = 58 µg/m²-hr (Battelle, 1996)
- Correction Factor: Edge emission rate = [3 x (Surface emission rate)] (Anonymous, 2002)

- Area-basis for (top + bottom) board-surface emissions = $[(4' \times 8') \times 2] = 64\text{-ft}^2$
- Area-basis for bundle edge emissions = $[(2' \times 8') + (2' \times 4')] \times 2 = 48\text{-ft}^2$
- Adjusted area-basis for bundle edge emissions = $[3 \times 48\text{-ft}^2] = 144\text{-ft}^2$
- Total effective emission surface area per bundle: $(64 + 144) = 208\text{-ft}^2$
- Metric conversion factor: $[\text{ft}^2 \times 0.0929] = \text{m}^2$
- HCHO emissions per bundle: $[208\text{-ft}^2 \times 0.0929 \text{ m}^2/\text{ft}^2 \times 58 \mu\text{g}/\text{m}^2\text{-hr}] = 1,121 \mu\text{g}/\text{hr}$

3/4" Particleboard Counter-tops

- Have one laminated side and other side is unfinished – emissions are generated from one-side only
- Stored in display case with spacers, allowing for HCHO emissions to be released from the unfinished side – there are about 50 counter-tops on display at a given time
- Particleboard surface emission rate = $189 \mu\text{g}/\text{m}^2\text{-hr}$ (Battelle, 1996)
- Dimensions: Length = 10', width = $2\frac{1}{2}'$
- Area basis for unfinished surface emissions = $(10' \times 2\frac{1}{2}') = 25\text{-ft}^2$
- Total effective emission surface area for PB counter-tops = $(25\text{-ft}^2/\text{board} \times 50\text{-boards}) = 1,250\text{-ft}^2$
- Metric conversion factor: $[\text{ft}^2 \times 0.0929] = \text{m}^2$
- HCHO emissions from PB counter-tops = $(1,250\text{-ft}^2 \times 0.0929 \text{ m}^2/\text{ft}^2 \times 189 \mu\text{g}/\text{m}^2\text{-hr}) = 21,947 \mu\text{g}/\text{hr}$

Cabinet Case Goods

- A within store "area" source – the portion of store where all case goods (e.g., cabinets, cabinet fronts, wall units, shelving, etc.) are displayed
- Dimensions of display area: 100' long x 4' wide x 10' height = $4,000 \text{ ft}^3$
- Melamine-covered particleboard surface emission rate = $21 \mu\text{g}/\text{m}^2\text{-hr}$ (Battelle, 1996)
- Area of emitting surfaces: $\{2 \times [(4' \times 10') + (10' \times 100')] + (4' \times 100')\} = \{[2 \times (80 + 1,000)] + 400\} = 2,480 \text{ ft}^2$
- HCHO emissions from display area = $(2,480\text{-ft}^2 \times 0.0929 \text{ m}^2/\text{ft}^2 \times 21 \mu\text{g}/\text{m}^2\text{-hr}) = 4,838 \mu\text{g}/\text{hr}$

References

- Battelle. 1996. Determination of Formaldehyde and Toluene Diisocyanate Emissions from Indoor Residential Sources. Final Report, No. 93-315, Air Resources Board, Research Division, Sacramento, CA. 119 pp.

- Anonymous. 2002. UF Composites – Contribution to California Ambient Inventory. Presentation to the Air Resources Board at the Composite Panel Association Informational Meeting on 24 January 2002. Power Point Presentation, 21-slides.

Inventory of HCHO Emissions from Composite Wood Products Stored at a Warehouse Store: Modeling Scenario ⁽¹⁾				
⁽²⁾ Type of Composite Wood Product	⁽³⁾ Amount	⁽⁴⁾ Surface Area (m ²)	⁽⁵⁾ Emission Factor (µg/m ² -hr)	Emission Rate (µg/hr)
A. Particleboard (PB)				
¾" Panels (4' x 8')	3-bundles	58	189	10,956
⅝" Panels (4' x 8')	2-bundles	39	189	7,304
½" Panels (4' x 8')	2-bundles	39	189	7,304
⅜" Panels (4' x 8')	2-bundles	39	189	7,304
2" Interior Door Cores (2" x 36")	200-doors	19	7	130
¾" Melamine-covered Panels (4' x 8')	3-bundles	58	21	1,217
¾" Counter-tops (2½' x 10')	50-counter-tops	116	189	21,947
B. Medium Density Fiberboard (MDF)				
¾" Panels (4' x 8')	3-bundles	58	189	10,956
⅝" Panels (4' x 8')	2-bundles	39	189	7,304
½" Baseboard (5" x 240")	5-bundles	122	189	23,089
½" Crown Molding (5" x 240")	4-bundles	98	189	18,471
½" Chair Rail (5" x 240")	3-bundles	73	189	13,853
C. Hardwood Plywood (HWPW)				
¾" Panels (4' x 8')	3-bundles	58	58	3,362
⅜" Panels (4' x 8')	1-bundle	19	58	1,121
D. Cabinet Case Goods				
Display area with shelving, cabinets, etc.	Occupies 4,000 ft ³	230	21	4,838
Total				139,159
⁽¹⁾ Based on a walk-through survey at a Home Depot store. ⁽²⁾ Includes panels and case goods made with PB, MDF, and/or HWPW bonded with urea-formaldehyde resins. ⁽³⁾ Panel bundles are 2-ft high; depending on panel thickness, there are 32 to 64 panels per bundle. Emissions from cabinet case goods are based on a (100' x 10' x 4') display space. ⁽⁴⁾ Area factor: [ft ² x 0.0929 = m ²]. ⁽⁵⁾ From: Battelle (1996).				

