

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER D-425-37

Relating to Exemptions Under Section 27156  
of the California Vehicle Code

Toyota Racing Development  
TRD 1GR-FE Supercharger System

Pursuant to the authority vested in the Air Resources Board by Section 27156 of the Vehicle Code; and

Pursuant to the authority vested in the undersigned by Section 39515 and Section 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the installation of the TRD 1GR-FE Supercharger System, manufactured and marketed by Toyota Racing Development, 19001 South Western Avenue, Torrance, California, has been found not to reduce the effectiveness of the applicable vehicle pollution control systems and, therefore, is exempt from the prohibitions of Section 27156 of the Vehicle Code for 2005 to 2011 model year Toyota Tacoma, 2007 to 2009 model year Toyota FJ Cruiser, and 2003 to 2009 model year Toyota 4-Runner, all equipped with a 4.0 liter engine.

The TRD 1GR-FE Supercharger System includes the following main parts: an Eaton MP90 supercharger with integral intake manifold and intercooler, a 3.0 inch diameter supercharger pulley and a 6.5 inch crankshaft pulley, a by-pass valve, six replacement fuel injectors rated at 455 cubic centimeters per minute, and a reprogrammed OEM ECU. The stock airflow sensor, air cleaner housing and thermostat are retained. Boost is limited to a maximum of 7 pounds per square inch.

This Executive Order is valid provided that the installation instructions for the TRD 1GR-FE Supercharger System will not recommend tuning the vehicle to specifications different from those submitted by the device manufacturer.

Changes made to the design or operating conditions of the TRD 1GR-FE Supercharger System, as exempt by the Air Resources Board, which adversely affect the performance of the vehicle's pollution control system shall invalidate this Executive Order.

This Executive Order shall not apply to any TRD 1GR-FE Supercharger System advertised, offered for sale, sold with, or installed on a new motor vehicle prior to or concurrent with transfer to an ultimate purchaser.

Marketing of the TRD 1GR-FE Supercharger System using any identification other than that shown in this Executive Order or marketing of the TRD 1GR-FE Supercharger System for an application other than those listed in this Executive Order shall be prohibited unless prior approval is obtained from the Air Resources Board.

This Executive Order does not constitute any opinion as to the effect the use of the TRD 1GR-FE Supercharger System may have on any warranty either expressed or implied by the vehicle manufacturer.

This Executive Order is granted based on emission test results in the modified configuration using the Cold-Start CVS-75 Federal Test Procedure, Supplemental Federal Test Procedure (US06/SC03), and an examination of the On-Board Diagnostic II (OBD II) system. A 2006 model year Toyota Tacoma with a 4.0 liter engine (6TYXT04.0NEM, LEV II LEV, LDT) was used for the evaluation of the TRD 1GR-FE Supercharger System. Results from emissions testing conducted at Quantum Technologies, Lake Forest, California, are shown below (in grams per mile with deterioration factors applied):

	CVS-75				US06/SC03	
	NMOG	CO	NO <sub>x</sub>	HCHO	NMHC+NO <sub>x</sub>	CO
Standards, 50k	0.075	3.4	0.05	0.015	0.25/0.27	10.5/3.5
Device Test	0.035	0.5	0.03	0.001	0.09/0.04	0.5/0.1

The emission test results in the modified configuration were all below the applicable certification standards. Examination of the OBD II system showed the TRD 1GR-FE Supercharger System does not affect OBD II system operation.

The Air Resources Board reserves the right in the future to review this Executive Order and the exemption provided herein to assure that the exempted add-on or modified part continues to meet the standards and procedures of Title 13, California Code of Regulations, Section 2222, et seq.

**THIS EXECUTIVE ORDER DOES NOT CONSTITUTE A CERTIFICATION, ACCREDITATION, APPROVAL, OR ANY OTHER TYPE OF ENDORSEMENT BY THE AIR RESOURCES BOARD OF ANY CLAIMS OF THE APPLICANT CONCERNING ANTI-POLLUTION BENEFITS OR ANY ALLEGED BENEFITS OF THE TRD 1GR-FE SUPERCHARGER SYSTEM.**

No claim of any kind, such as "Approved by the Air Resources Board", may be made with respect to the action taken herein in any advertising or other oral or written communication.

Violation of any of the above conditions shall be grounds for revocation of this order. The order may be revoked only after a ten-day written notice of intention to revoke the order, in which period the holder of the order may request in writing a hearing to contest the proposed revocation. If a hearing is requested, it shall be held within ten days of receipt of the request and the order may not be revoked until a determination is made after the hearing that grounds for revocation exist.

Executed at El Monte, California, this 27<sup>th</sup> day of May 2010

  
Annette Hebert, Chief  
Mobile Source Operations Division