IMPCO Technologies

EXECUTIVE ORDER A-328-0063 New On-Road Heavy-Duty Engines

⊘ Air Resources Board

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Division 26, Part 5, Chapter 2; and pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: The engine and emission control systems produced by the manufacturer are certified as described below for use in on-road motor vehicles with a manufacturer's GVWR over 14,000 pounds. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY		ENGINE SIZES (L)	FUEL TYPE 1	STANDARDS & TEST	SERVICE	ECS & SPECIAL FEATURES 3	DIAGNOSTIC 6 EMD+			
	DZOVEOG O	D70VE00 0D00		CNC	PROCEDURE	CLASS 2	ECM, TWC, 2HO2S, SFI, 2AFS				
2013			6.8	CNG	Otto	HDO	, , , , , , , , , , , , , , , , , , ,				
	ENGINE'S IDLE	ADDITIONAL IDLE EMISSIONS CONTROL 5									
EXEMPT		N/A									
ENGINE (L)	ENGINE MODELS / CODES (rated power, in hp)									
6.8		E-Series / D6.8DC2 (251)									
*		*									
*		*									
L=liter; hp CNG/LI	=horsepower; kw=k NG=compressed/liqu	lowatt; h efied natu	r=hour; iral gas; LPG=liquefi		hanol fuel; MF=mul	•	R 86.abc=Title 40, Code of Federal Regulation =bi fuel; DF=dual fuel; FF=flexible fuel;	s, Section 86 abc;			
up catalyst; TBI=throttle super charg control mod 5 ESS=er	; DPF=diesel particue body fuel injection; ger; CAC=charge aii dule; EM=engine mo ngine shutdown syste	late filter; SFI/MFI= cooler; I dification; em (per 13	PTOX=periodic trap sequential/multi port EGR / EGR-C=exhau 2 (prefix)=parallel; 3 CCR 1956.8(a)(6)(/	oxidizer, HO2S/O2S=heated/or fuel injection; DGI=direct gasol st gas recirculation / cooled EGI (2) (suffix)=in series; A)(1); 30g=30 g/hr NOx (per 13	xygen sensor; HAF ine injection; GCAR R; PAIR/AIR=pulse CCR 1956.8(a)(6)(0	S/AFS=heated/s RB=gaseous car d/secondary air c); APS =interna	ctive catalytic reduction – urea / – ammonia; W air-fuel-ratio sensor (a.k.a., universal or linear oburetor; ID/IDDI=indirect/direct diseal injection injection; SPL=smoke puff limiter; ECM/PCM: al combustion auxiliary power system; ALT=al (e.g., Otto engines and vehicles);	oxygen sensor); ; TC/SC=turbo/ =engine/powertrain			
' EMD=e	engine manufacturer	diagnosti	system (13 CCR 19	71); OBD=on-board diagnostic	system (13 CCR 19	71.1):					

Following are: 1) the FTP exhaust emission standards, or family emission limit(s) as applicable, under 13 CCR 1956.8; 2) the EURO and NTE limits under the applicable California exhaust emission standards and test procedures for heavy-duty diesel engines and vehicles (Test Procedures); and 3) the corresponding certification levels, for this engine family. "Diesel" CO, EURO and NTE certification compliance may have been demonstrated by the manufacturer as provided under the applicable Test Procedures in lieu of testing. (For flexible- and dual-fueled engines, the CERT values in brackets [] are those when tested on conventional test fuel. For multi-fueled engines, the STD and CERT values for default operation permitted in 13 CCR 1956.8 are in parentheses.).

in g/bhp-hr	NMHC		NOx		NMHC+NOx		со		PM		нсно	
	FTP	SET	FTP	SET	FTP	SET	FTP	SET	FTP	SET	FTP	SET
STD	0.14	*	0.20	*	*	*	14.4	*	0.01	*	0.01	*
FEL	*	*	*	*	*	*	*	*	*	*	*	*
CERT	0.04	*	0.06	*	*	*	6.8	*	0.001	*	0.003	*
NTE	1	*	,	t .	Ť	*		*		•	*	,

g/bhp-hr=grams per brake horsepower-hour; FTP=Federal Test Procedure; EURO=Euro III European Steady-State Cycle, including RMCSET=ram mode cycle supplemental emissions testing; NTE=Not-to-Exceed; STD=standard or emission test cap; FEL=family emission limit; CERT=certification level; NMHC/HC=non-methane/hydrocarbon; NOx=oxides of nitrogen; CO=carbon monoxide; PM=particulate matter; HCHO=formaldehyde; (Rev.: 2007-02-26)

BE IT FURTHER RESOLVED: Certification to the FEL(s) listed above, as applicable, is subject to the following terms, limitations and conditions. The FEL(s) is the emission level declared by the manufacturer and serves in lieu of an emission standard for certification purposes in any averaging, banking, or trading (ABT) programs. It will be used for determining compliance of any engine in this family and compliance with such ABT programs.

BE IT FURTHER RESOLVED: For the listed engine models the manufacturer has submitted the materials to demonstrate certification compliance with 13 CCR 1965 (emission control labels), 13 CCR 1971.1 (On-Board Diagnostic System Requirements), and 13 CCR 2035 et seq. (emission control warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this Executive Order.

Executed at El Monte, California on this ______ day of July 2013.

Erik White, Chief
Mobile Source Operations Division