

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-44
Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by the Health and Safety Code, Division 26, Part 5, Chapter 2; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Order G-45-3, and G-45-4;

IT IS ORDERED AND RESOLVED: That 1982 model-year Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for gasoline-powered passenger cars.

| <u>Engine Family</u> | <u>Displacement Cubic Inches (Liters)</u> | <u>Exhaust Emission Control Systems (Special Features)</u> |
|----------------------|---|--|
| CTY2.4V2ECCO | 144.4 (2.4) | Air Injection-Pump Exhaust Gas Recirculation Three Way Catalyst with Closed Loop |

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the emission standards for this engine family to be listed on the window decal required by California Assembly-Line Test Procedures for 1982 model-year vehicles:

| <u>Hydrocarbons Grams per Mile</u> | <u>Carbon Monoxide Grams per Mile</u> | <u>Nitrogen Oxides Grams per Mile</u> |
|--|---|---|
| 0.39 | 7.0 | 0.7 |

The following are the certification emission values for this engine family:

| <u>Hydrocarbons Grams per Mile</u> | <u>Carbon Monoxide Grams per Mile</u> | <u>Nitrogen Oxides Grams per Mile</u> |
|--|---|---|
| 0.13 | 3.3 | 0.2 |

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's high altitude requirements and highway emission standards as stipulated in "California Exhaust Emission Standards and Test Procedures for 1981 and Subsequent Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles".

BE IT FURTHER RESOLVED: That the Executive Officer has been provided all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed in El Monte, California this 29th day of July, 1981.


K. D. Drachand, Chief
Mobile Source Control Division

1982 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Motor Co. Executive Order No. A-14-44 Page 1
 Engine Family CTY2.4V2ECCO Evaporative Family EV-R1 / EV-R2
 Engine CID (Liters) 144.4 (2.4)

ABBREVIATIONS

| | | |
|---------------------------------------|---|---------------------------------|
| <u>Ignition System</u> | <u>Exhaust Emissions Control System</u> | <u>Special Features</u> |
| CA-Centrifugal Advance | AIP-Air Injection-Pump | CCV-Combustion Chamber Valve |
| EEC-Electronic Engine Control | AIV-Air Injection-Valve | CFI-Central Fuel Injection |
| EI-Electronic Ignition | CL-Closed Loop | DID-Diesel Injection-Direct |
| ESAC-Electronic Spark Advance Control | EGR-Exhaust Gas Recirculation | DIP-Diesel Injection-Prechamber |
| VA-Vacuum Advance | EM-Engine Modification | MFI-Mechanical Fuel Injection |
| VR-Vacuum Retard | OC-Oxidation Catalyst System | TC-Turbocharged |
| | TR-Thermal Reactor | |
| | TWC-Three Way Catalyst System | |
| <u>Fuel System</u> | | |
| CFI, CL, DID, DIP, EFI, MFI | | |
| nV-nVenturi Carburetor | | |
| VV-Variable Venturi | | |

| <u>Model</u> | <u>Engine Code</u> |
|------------------------|--------------------|
| Celica Sport Coupe | |
| Celica Liftback | |
| Corona 4-door Sedan | |
| Corona 5-door Liftback | 1*, 2, 3*, 4 |
| Corona 5-door Wagon | |

*Engines codes with idle-up system for air conditioned cars.

DRIVE SYSTEM:

1982 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Passenger Cars Light-Duty Trucks Medium-Duty Vehicles Gas Diesel

Manufacturer Toyota Motor Company E.O. #A-14-44

Engine Family CTY2.4V2ECCO CID (liter) - Type 144.4 (2.4) I-4

ECS (Special Features) AIP, EGR, TWC-CL

| Engine Code | Vehicle Models (If Coded see attachment) | Trans. | Equip. Test Weight | Ign. System EI, CA, VA Part No. | Fuel System 2V Part No. | EGR Valve Part No. | Label Ident. Part No. |
|-------------|--|--------|--------------------|---------------------------------|----------------------------|---------------------------------|-----------------------|
| 1** 2 | Celica: Coupe* | M5 | 2875 | Nippondenso 19100-35030 | Aisan Kogyo 21100-35070 | 25620- 35010 | pg.3 |
| 4 | Celica: Coupe* Liftback | A4 | 3000 | | -35151 | | |
| 3** | | | | | | | |
| 1** | Celica: Liftback* | M5 | 2875 | | -35070 | | |
| 2 | | | | | | | |
| 2 | | | | | | | |
| 2 | Corona: 4-Dr* Liftback* Wagon* | A4 | 3000 | | -35151 | pg.4 (Corona- Wagon only) | |
| 3** | | | | | | | |
| 4 | | | | | | | |

Comments: See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model and equipment. If two test weights are listed, the lower weight will be used for testing.

*Add 10% to dyno test HP for air conditioning usage.

Date of Issue -

Revisions:

1982 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Passenger Cars Light-Duty Trucks Medium-Duty Vehicles Gas Diesel

Manufacturer Toyota Motor Company E.O. #A-14-44

Engine Family CTY2.4V2ECCO CID (liter) - Type 144.4 (2.4) I-4

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|-------------|--|--------|--------------------|---------------------------------|----------------------------|--------------------|-----------------------|
| 1R 2R | Celica: Coupe* | M5 | 2875 | Nippondenso 19100-35030 | Aisan Kogyo 21100-35071 | 25620- 35010 | pg. 3 |
| ,4R | Celica: Coupe* Liftback | A4 | 3000 | | -35151 | | |
| ,3R | | | | | | | |
| 1R | Celica: Liftback* | M5 | 2875 | | -35071 | | |
| 2R | | | | | | | |
| ,1R | | | | | | | |
| ,2R | Corona: 4-Dr* Liftback* Wagon* | A4 | 3000 | | -35151 | | |
| ,3R | | | | | | | |
| ,4R | | | | | | | |

Comments: See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model and equipment. If two test weights are listed, the lower weight will be used for testing.

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Date of Issue - 010682, R/C 82-R-15

Revisions:

Engine family : CTY2.4V2ECC0

| |
|---|
| VEHICLE EMISSION CONTROL INFORMATION |
|---|

ENGINE FAMILY : CTY2.4V2ECC0 144.4 CID
 EVAP. FAMILY : EV-R1
 EXHAUST EMISSION CONTROL SYSTEM AI/EGR/O₂S/TWC

MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE FULL OPEN, AIR CLEANER INSTALLED, AIR CONDITIONER OFF AND TRANSMISSION IN NEUTRAL.

ENGINE TUNE-UP SPECIFICATIONS FOR ALL ALTITUDES

| | |
|----------------------------|---|
| IDLE SPEED (RPM) | MANUAL 700 AUTO. 750 |
| IGNITION TIMING (°BTDC) | 8° @ 950 RPM MAX. WITH ALL VACUUM HOSES DISCONNECTED FROM DISTRIBUTOR AND SEALED. |
| IDLE MIXTURE SETTING | IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP IS NOT RECOMMENDED. |
| FAST IDLE SPEED (RPM) | 2,600 WITH ALL VACUUM HOSES DISCONNECTED FROM EGR VALVE AND DISTRIBUTOR AND SEALED. |
| VALVE CLEARANCE (IN.) | INTAKE 0.008 (0.20 mm) EXHAUST 0.012 (0.30 mm) |



TOYOTA MOTOR CO., LTD.

CATALYST

THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE TO 1982 MODEL YEAR NEW MOTOR VEHICLES PROVIDED THAT THIS VEHICLE IS INTRODUCED INTO COMMERCE FOR SALE IN THE STATE OF CALIFORNIA ONLY.

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Engine family : CTY2.4V2ECCO

VEHICLE EMISSION CONTROL INFORMATION

ENGINE FAMILY : CTY2.4V2ECCO 144.4 CID
 EVAP. FAMILY : EV-R2
 EXHAUST EMISSION CONTROL SYSTEM AI/EGR/O₂S/TWC

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|----------------------------|--|
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CAL

RT

WGN