

State of California

AIR RESOURCES BOARD

Executive Order G-70-53

Relating to the Certification of the  
Chevron Balance Phase II  
Vapor Recovery System  
With Emco Wheaton Nozzles

Pursuant to the authority vested in the Air Resources Board (ARB) by Health and Safety Code Section 41954; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516;

IT IS ORDERED AND RESOLVED: That the Chevron balance Phase II vapor collection and disposal system with Emco Wheaton nozzles is hereby certified to be at least 95% effective in the self-serve and/or attendant use at gasoline service stations in conjunction with Phase I vapor recovery systems which have been certified by the Air Resources Board. The system is described in Exhibits 1, 2 and 3, attached hereto.

IT IS FURTHER ORDERED AND RESOLVED: That compliance with the applicable certification requirements and rules and regulations of the Division of Measurement Standards, the State Fire Marshal's Office, and the Division of Industrial Safety of the Department of Industrial Relations is made a condition of this certification.

IT IS FURTHER ORDERED AND RESOLVED: That the system certified hereby shall perform in actual use with the same effectiveness as the certification test system. Compliance with the applicable performance criterion shall be a condition of this certification, and failure to meet this criterion shall constitute grounds for revocation, suspension, or modification of this certification.

IT IS FURTHER ORDERED AND RESOLVED: That any alteration to the equipment, parts, design, or operation of the system certified hereby, is prohibited, and deemed inconsistent with this certification, unless such alteration has been approved by the undersigned.

IT IS FURTHER ORDERED AND RESOLVED: That the Emco Wheaton A3003 nozzles shall be 100 percent performance checked at the factory including checks of proper functioning of all automatic shut-off mechanisms.

IT IS FURTHER ORDERED AND RESOLVED: That during installation of the Emco Wheaton A3003 nozzles they shall be performance tested for ability to dispense gasoline without difficulty in the presence of the station manager or other responsible individual. The station manager, owner or operator shall also be provided with instructions on the proper use of the nozzles, their repair and maintenance, and where nozzle replacements and nozzle components can be readily obtained. A copy of the nozzle warranty shall be made available to the station manager, owner or operator.

IT IS FURTHER ORDERED AND RESOLVED: That in order for vapor return hoses longer than specified in this certification to be used the system shall incorporate a liquid blockage detector which is acceptable to the undersigned.

Executed in Sacramento, California this 14<sup>th</sup> day of January, 1980.



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Thomas C. Austin  
Executive Officer

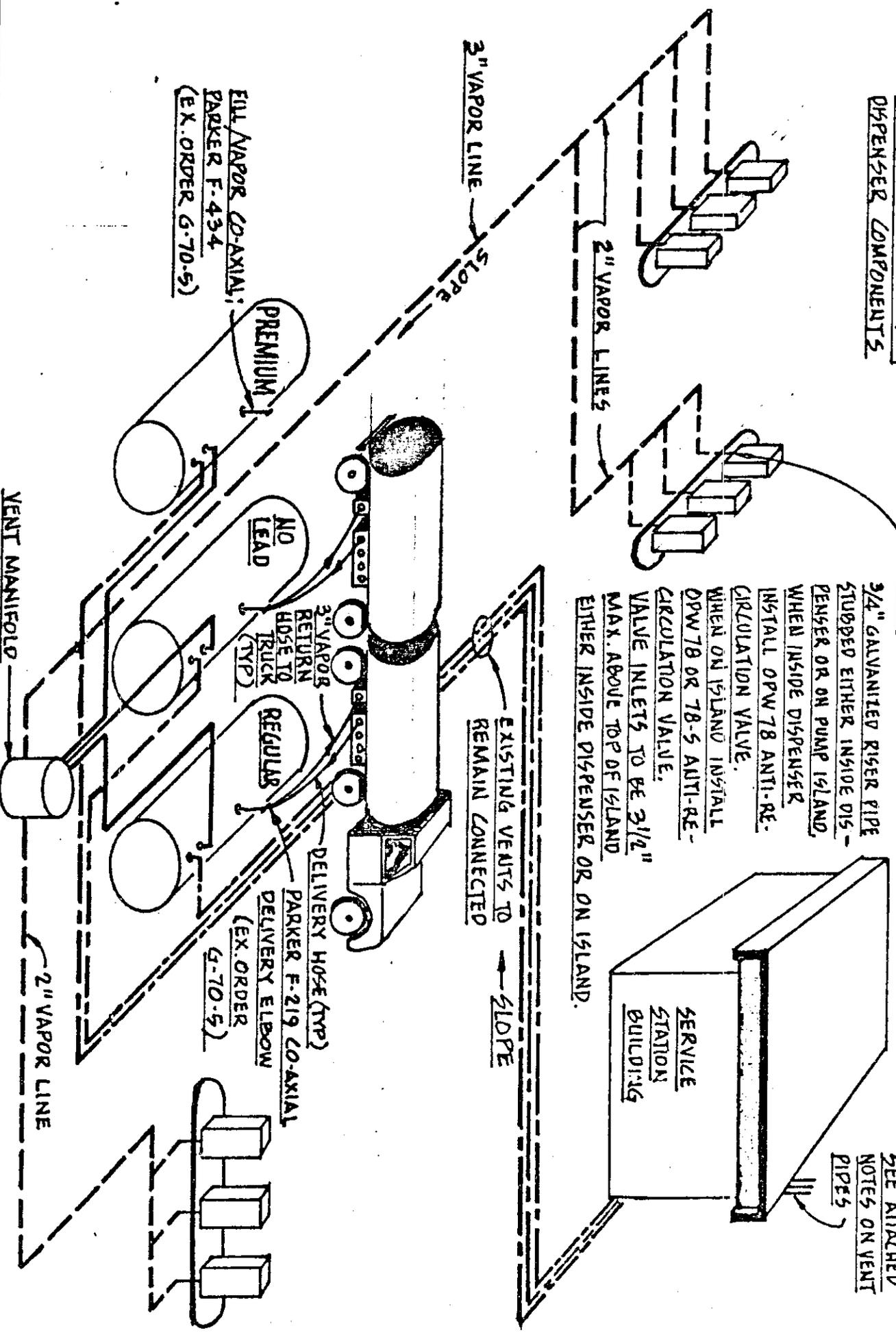
# EXHIBIT 1

## EXECUTIVE ORDER G-70-53 CHEVRON BALANCE PHASE II VAPOR RECOVERY SYSTEM WITH ENCO WHEATON NOZZLES MANIFOLDED VAPOR RETURN LINES

SEE ATTACHED NOTES FOR  
DISPENSER COMPONENTS

**NOTE:**  
3/4" GALVANIZED RISER PIPE  
STUBBED EITHER INSIDE DIS-  
PENSER OR ON PUMP ISLAND  
WHEN INSIDE DISPENSER  
INSTALL OPW 78 ANTI-RE-  
CIRCULATION VALVE.  
WHEN ON ISLAND INSTALL  
OPW 78 OR 78-5 ANTI-RE-  
CIRCULATION VALVE.  
VALVE INLETS TO BE 3/4"  
MAX. ABOVE TOP OF ISLAND  
EITHER INSIDE DISPENSER OR ON ISLAND.

SEE ATTACHED  
NOTES ON VENT  
PIPES



FULL VAPOR CO-AXIAL;  
PARKER F-434  
(EX. ORDER G-70-5)

PREMIUM

NO  
LEAD

3\"/>

REGULAR

DELIVERY HOSE (TYP)

PARKER F-219 CO-AXIAL  
(EX. ORDER  
G-70-5)

DELIVERY ELBOW

EXISTING VENTS TO  
REMAIN CONNECTED

SLOPE

3\"/>

SLOPE

2\"/>

2\"/>

VENT MANIFOLD

# EXHIBIT 2

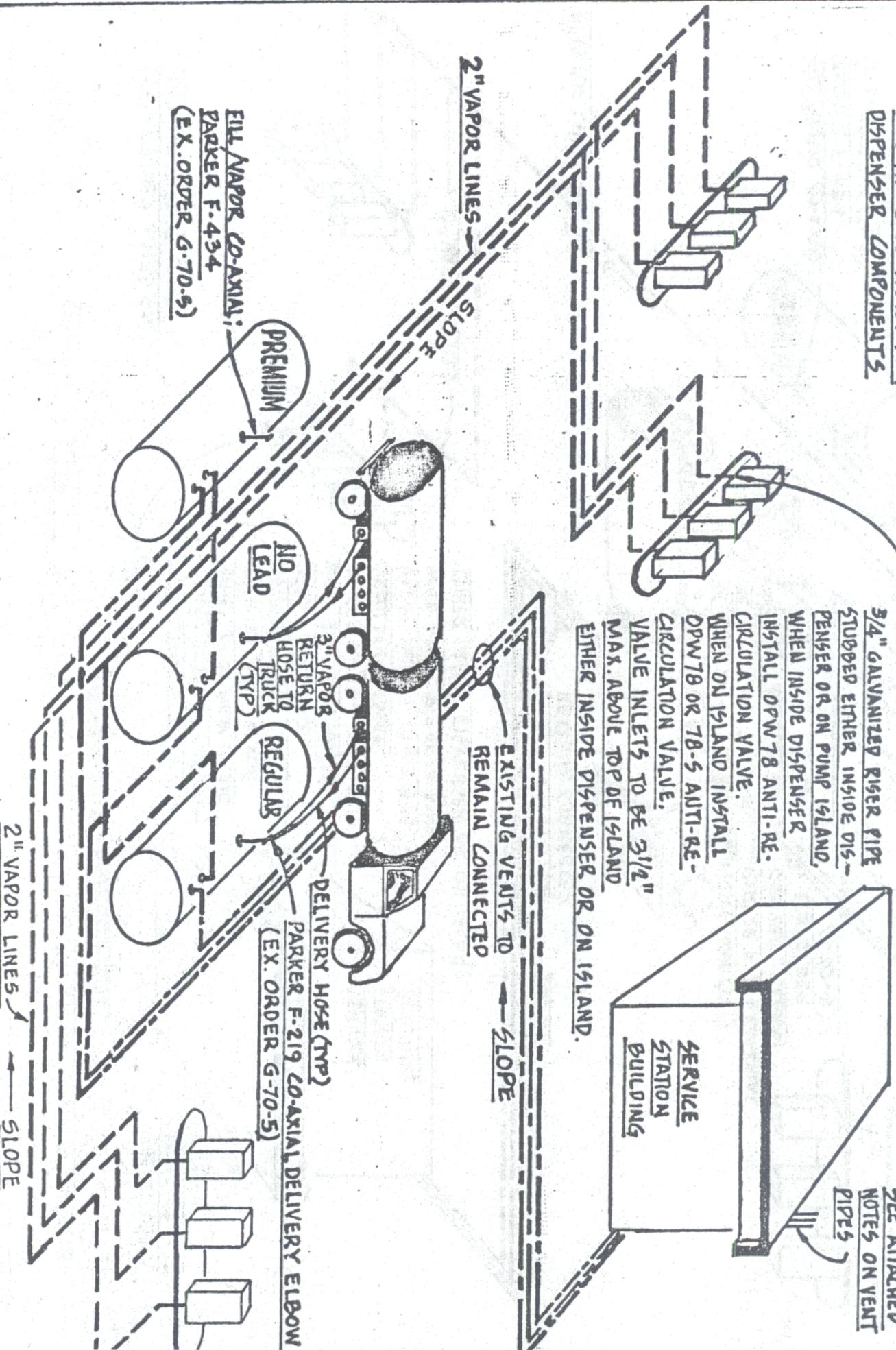
## EXECUTIVE ORDER G-70-53 CHEVRON BALANCE PHASE II VAPOR RECOVERY SYSTEM WITH EMCO WHEATON NOZZLE INDIVIDUAL VAPOR RETURN LINES

SEE ATTACHED NOTES FOR  
DISPENSER COMPONENTS

### NOTE:

- 3/4" GALVANIZED RISER PIPE
- STUBBED EITHER INSIDE DISPENSER OR ON PUMP ISLAND
- WHEN INSIDE DISPENSER
- INSTALL DPW 78 ANTI-RE-CIRCULATION VALVE.
- WHEN ON ISLAND INSTALL DPW 78 OR 78-5 ANTI-RE-CIRCULATION VALVE.
- VALVE INLETS TO BE 3/4" MAX. ABOVE TOP OF ISLAND
- EITHER INSIDE DISPENSER OR ON ISLAND.

SEE ATTACHED  
NOTES ON VENT  
PIPES



FILL VAPOR CO-AXIAL;  
PARKER F-434  
(EX. ORDER G-70-5)

PREMIUM

NO  
LEAD

3" VAPOR  
RETURN  
HOSE TO  
TRUCK  
(TYP)

REGULAR

DELIVERY HOSE (TYP)

PARKER F-219 CO-AXIAL DELIVERY ELBOW  
(EX. ORDER G-70-5)

2" VAPOR LINES

SLOPE

EXISTING VENTS TO  
REMAIN CONNECTED

SLOPE

2" VAPOR LINES

SLOPE

SERVICE  
STATION  
BUILDING

**Exhibit 3**  
 Executive Order G-70-53  
**Chevron Balance**  
 Phase II Vapor Recovery System  
 with Emco Wheaton Nozzles  
 for Service Stations  
 Component List

Item	Manufacturer and Model	State Fire Marshal Identification Number	Substitute Equipment	
			Manufacturer and Model	State Fire Marshal Identification Number
1a. Nozzle, Unleaded Fuel	Emco Wheaton A3003 (Extended) Spout, Large Diaphragm)	GVRC 001:007:5		
1b. Nozzle, Leaded Fuel	Emco Wheaton A3003 (Short Spout, Large Diaphragm)	GVRC 001:007:5		
2. Vapor hose	3/4 inch I.D. X 8 feet		5/8 inch I.D. X 8 feet	
3. Riser	3/4 inch or larger diameter Galvanized Pipe			
4. Anti-Recirculation Valve	OPW 78, 78-S, 78-E, or 78-ES	GVRC 001:008:13	Emco Wheaton A008-001	GVRC 001:007:4
5. Flow Limiter	Emco Wheaton A-10	GVRC 001:007:1		
6. Nozzle Swivel	State Fire Marshal approved 0.495 in. I.D. minimum			
7. Island Swivel	State Fire Marshal approved 0.495 in. I.D. minimum			

Maximum Pressure Drop Through the System\*  
 (Includes Nozzle, Anti-Recirculation Valve, Vapor Hose, Swivels, and Underground Piping)

Flow (GPH)	Pressure Drop (Inches H <sub>2</sub> O)
20	less than 0.15
60	" " 0.45
100	" " 0.95

\*Pressure drop test to be conducted with underground tank fill cap removed and dry break (where installed) open to atmosphere.

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Notes to Accompany Exhibits 1, 2 and 3

1. Vent pipes shall be adequately supported throughout their length and when they are supporting weights in addition to their own, additional supports may be required - anchor to building or other structure.
2. Tank vent pipes two inches or less in nom. inside diameter shall not be obstructed by any device unless the tank and its associated piping and other equipment is protected to limit back pressure development to less than the maximum working pressure of the tank, piping and other equipment by the installation of an approved pressure/vacuum vent, rupture disc or other venting devices installed in the tank vent pipes.
3. Tank vent pipes shall terminate into the open atmosphere and shall be not less than 12 feet above the adjacent ground level. The outlet shall vent upward or horizontally and be located to eliminate the possibility of vapors accumulating or traveling to a source of ignition or entering adjacent buildings.
4. All vapor return and vent piping shall be provided with swing joints at the base of the riser to each dispensing unit, at each tank connection, and at the base of the vent riser where it fastens to a building or other structure. When a swing joint is used in a riser containing a shear section, the riser must be rigidly supported.
5. Each vapor hose shall be located such that the center line of the hose fitting, at the anti-recirculation valve (if externally mounted) or at the

10. If any OPW 78 series anti-recirculation valve is internally mounted in any dispenser, the top of the anti-recirculation valve shall not be higher than the top surface of the dispenser island and a vapor recovery piping shear section which meets State Fire Marshall requirements shall be installed.
11. For those dispensers classified as non-commercial by the Division of Measurement Standards and are not required to be tested and sealed by Weights and Measures officials, the use of anti-recirculation valves is optional. However, the use of anti-recirculation valves is recommended by the Division of Measurement Standards in any installation where the user utilizes the gallonage figures.